

# FS-380 Series - Compact Flow Switch for High Inline Pressures

Flow Rate Settings: 0.15 GPM to 2.00 GPM

Port Size: Multiple

Primary Construction Material: Brass or Stainless Steel

Setting Type: Fixed

These rugged inline flow switches require 100 micron filtration and are less susceptible to clogging than other high-pressure inline flow switches. The onepiece magnetic PPS composite piston makes the FS-380 ideal for high-pressure applications such as industrial cleaning equipment. The FS-380 is also an excellent choice for semicon cooling applications where simple design and reliable operation are required.

## **Specifications**

| Wetted Materials<br>Housing | erials  Brass or 316 Stainless Steel                      |  |  |  |
|-----------------------------|---|--|--|--|
| Piston                      | PPS Composite, Epoxy                                      |  |  |  |
| Spring                      | 316 Stainless Steel                                       |  |  |  |
| 0-Ring                      | Fluorocarbon  |  |  |  |
| Operating Pressure, Maximum | 1500 PSI (107 bar); 500 PSI (34 bar) for 1/2" Barb Models |  |  |  |
| Operating Temperature       | -20°F to +275°F (-28.8°C to +135°C)                       |  |  |  |
| Set Point Accuracy          | ±20% Maximum  |  |  |  |
| Set Point Differential      | 20% Maximum   |  |  |  |
| Switch*                     | SPST, 20VA, N.O. at no Flow                               |  |  |  |
| Electrical Termination      | No. 22 AWG, 24" to 26" Polymeric leads                    |  |  |  |
|                             |   |  |  |  |

<sup>\*</sup>See "Electrical Data" on Page X-5 for more information.

# Spacing

To prevent sensor to sensor magnetic field interference, follow the spacing

guidelines below. 1 1/2"-2 13/64 NOTE SWITCH ORIENTATION

# How To Order - Standard Models

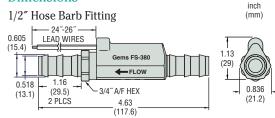
Specify Part Number based on flow settings.

| Flow<br>Settings<br>GPM <sup>1</sup> | Brass            |                  | Stainless Steel  |                     |                     |           |
|--------------------------------------|------------------|------------------|------------------|---------------------|---------------------|-----------|
|                                      | 1/2" NPT<br>Male | 3/8" NPT<br>Male | 3/8" NPT<br>Male | 1/4"<br>Compression | 3/8"<br>Compression | 1/2″ Barb |
| 0.15                                 | _                | 181130 🗲         | 193482 🗲         | 259118              | 212136              | 239693    |
| 0.25                                 | 192562 🗲         | 168432 🗲         | 179992 🗲         | 259119              | 177592 🗲            | 239692    |
| 0.50                                 | 192563           | 168433 🗲         | 179993 🗲         | 259121              | 177593              | 239691    |
| 1.00                                 | 192564 🗲         | 168434 🗲         | 179994 🗲         | 259122              | 177594 🗲            | 239690    |
| 1.50                                 | 192566           | 168435           | 179995 🗲         | _                   | 177595 🗲            | 239689    |
| 2.00                                 | 192567           | 178353 🗲         | 179996           | _                   | 225525              | 239688    |

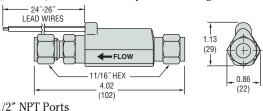
<sup>-</sup> Stock Items.



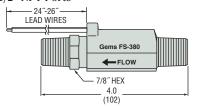
#### **Dimensions**



# 1/4" and 3/8" Tube End Compression Fitting

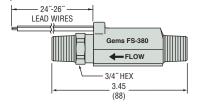


## 1/2" NPT Ports



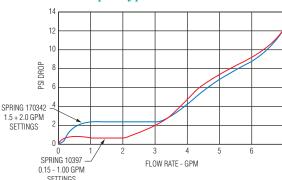


## 3/8" NPT Ports





## Pressure Drop - Typical



Flow settings are calibrated using water @ 70°F on increasing flow with units in horizontal position. Consult factory for other fluid compatibility.